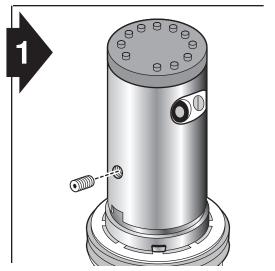
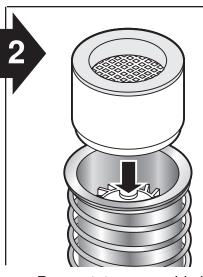


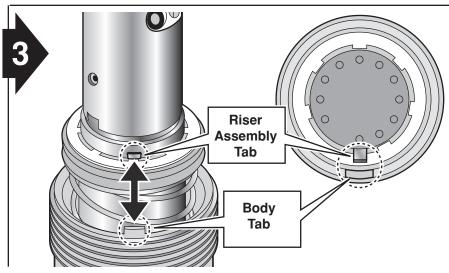
640 Series Sprinkler Component Assembly Instructions



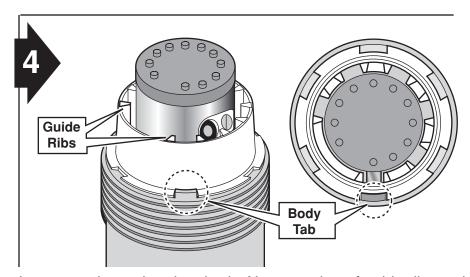
Thread nozzle turret onto riser assembly and secure with 1/16" hex set screw.



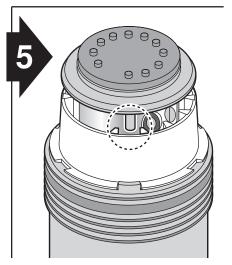
Press stator assembly into bottom of riser assembly.



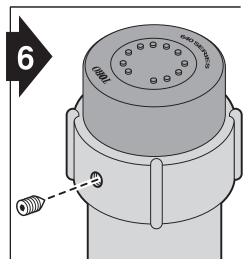
Insert riser assembly into body. Align riser assembly tab with body tab as shown.



Insert nozzle retainer into body. Note spacing of guide ribs and align with riser assembly tab and body tab as shown.



Install nozzle seal with boss inserted between guide ribs.



Install cap and secure with 1/8" hex set screw.